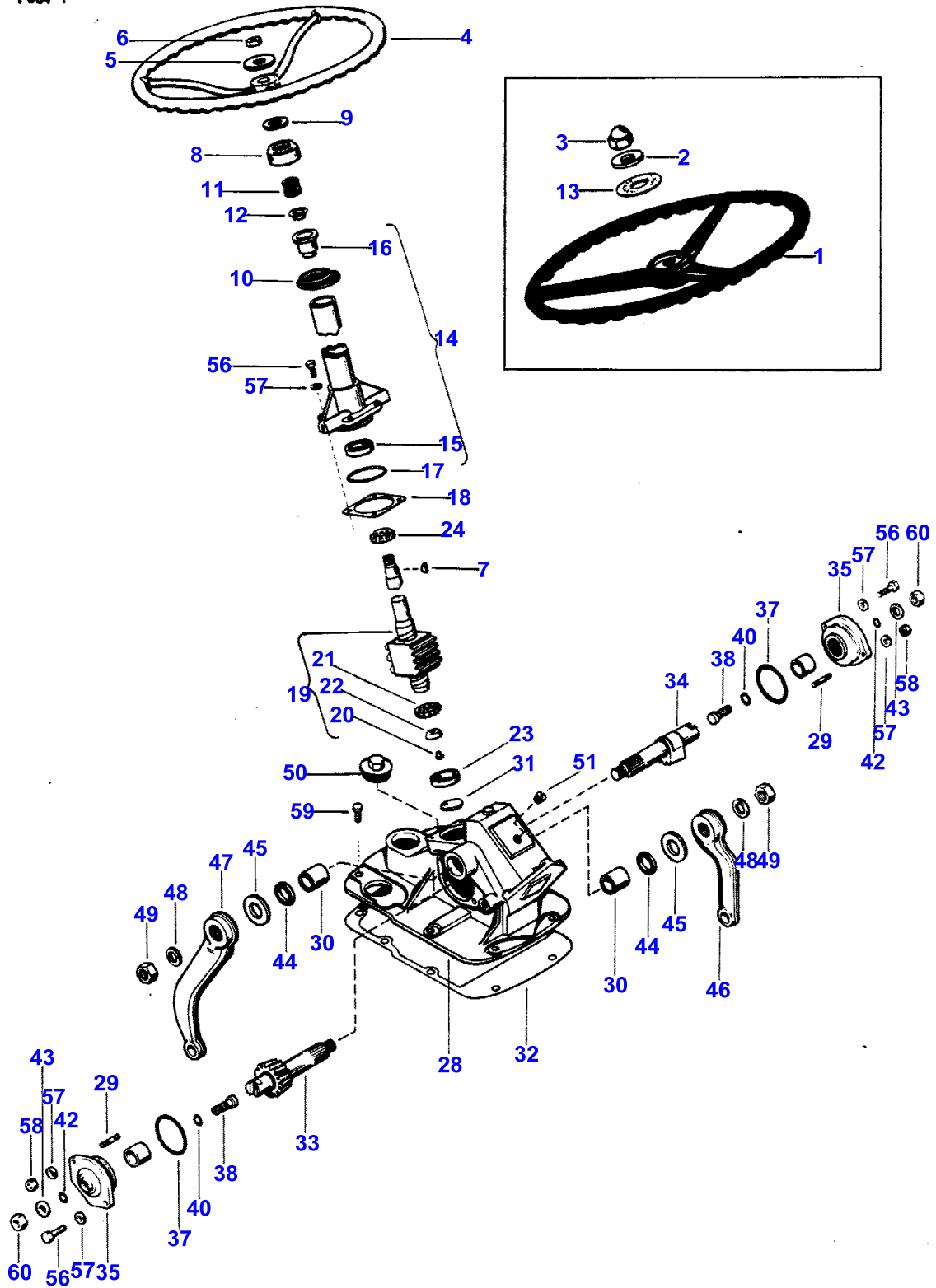


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MANUAL STEERING GEAR

F304-1



1st Print

651 093 M93 (Issue 1) 7/66

MANUAL STEERING GEAR (STEERING WHEEL)

Item	Part Number	Qty	Description
1	180576M1	1	Wheel, Steering (Deluxe Models)
2	180577M1	1	Washer, Dome Nut Seat (21/32 x 1-27/ 32 x 3/64")
3	195592M1	1	Nut (13/16" NF, Hex.)
4	185473M1	1	Wheel, Steering (Order 180576M1) (Special Models)
5	353760X1	1	Washer (21/32 X 1-5/16 X 7/16" Flat)
6	353429X1	1	Nut (5/8" - 18 Half Hex.)
7	2951X	1	Key, Steering Wheel To Shaft (3/16 x 3/4" Woodruff)
8	182665M1	1	(A) Cap, Steering Column (15/16")
	184785M1	1	(B) Cap, Steering Column (1-7/64")
9	180573M1	1	Seal, Dust (13/16 x 1-9/16 x 3/32" Felt)
10	186627M1	1	Seal, Steering Column And Cap Seat (Rubber)
11	180572M1	1	Spring, Steering Column
12	180563M1	1	Seat, Steering Column Spring
13	183174M1	1	Emblem, Power Steering

MANUAL STEERING GEAR

14	180524M91	1	Cover Assembly, Steering Shaft Housing
15	180526M1	1	Cup, Bearing, Upper
16	180528M91	1	Bearing Assembly, Upper
17	180561M1	1	"O" Ring Cover
	830627M91	1	Shim Kit, Cover To Steering Gear Housing
18		1	Shim, Cover (.002")
		1	Shim, Cover (.005")
		1	Shim, Cover (.010")
		1	Shim, Cover (.030")
19	180538M91	1	Shaft Assembly, Steering, w/Worm
20	180547M1	1	Eyelet, Steering Worm
21	180549M1	1	Cone, Bearing, Lower
22	180548M1	1	Retainer, Lower Bearing
23	180526M1	1	Cup, Lower Bearing
24	180549M1	1	Cone, Upper Bearing
28	180550M91	1	Housing Assembly, Steering Gear
29	195590M1	2	Stud (3/8" NC-NF x 1-7/16")
30	180553M1	2	Bushing, Pitman Arms (1-1/8 x 1-1/4 x 1-3/8")
31	1793X	1	Plug, Housing (1/1/4" Expansion)
32	180511M2	1	Gasket, Housing To Transmission Case
33	180557M1	1	Gear, Pitman Shaft, Left (9 Teeth)
34	180558M1	1	Gear, Pitman Shaft, Right (6 Teeth)
35	180535M91	2	Cover Assembly, Housing Side
	180537M1	1	Bushing, Cover Assembly
37	180560M1	2	"O" Ring, Side Cover (Large)
38	1023837M1	2	Adjuster, Lash, Pitman Gears
	830628M91	2	Shim Kit, Lash Adjuster
40		1	Shim (.063")
		1	Shim (.065")
		1	Shim (.067")
		1	Shim (.069")
	835543M91	1	Packing Kit, Side Cover
42	180559M1	2	"O" Ring, Side Cover (Small)
43	22456X	2	Washer, "O" Ring Retaining (7/16" Small Flat)
44	833455M1	2	Seal, Oil Pitman Gear Shaft (1-1/8 x 1-7/16 x 1/4")
45	180562M1	2	Seal, Dust (1-3/32 x 1-7/8 x 3/16" Felt)
46	180523M1	1	Arm, Pitman, Left Hand
47	184333M1	1	Arm, Pitman, Right Hand
48	353440X1	2	Washer (3/4" Lock)
49	353436X1	2	Nut (3/4" NF, Half Hex.)
50	768300M1	1	Plug, Filler (2-5/16" Dia.)
51	356041X1	1	Plug (3/8" P.T. Hex., Sckt. Hd.)
56	353692X1	AR	Bolt (3/8 X 1-1/8" NC, Hex.)
57	353434X1	AR	Washer (3/8" Lock)
58	353431X1	AR	Nut (3/8" NF, Hex.)
59	353700X1	AR	Bolt (7/16 X 1-1/4" NC, Hex.)
60	353428X1	AR	Nut (7/16" NF, Half Hex.)

(A) - Used Tractor Serial No. 207753 And Up.

Item	Part Number	Qty	Description
			(B) - Used Prior To Tractor Serial No. 207753.